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- 17. The gas turbine engine as recited in claim 15, wherein the fan drive turbine has a first exit area and rotates at a first speed, the second turbine section has a second exit area and rotates at a second speed, which is faster than the first speed, the first and second speeds being redline speeds, a first 5 performance quantity is defined as the product of the first speed squared and the first area, a second performance quantity is defined as the product of the second speed squared and the second area, and a performance ratio of the first performance quantity to the second performance quantity is greater than or equal to about 0.8 and less than or equal to 1.5.
- 18. The gas turbine engine as recited in claim 17, wherein said number of fan blades is less than 18 and the second turbine has two stages.
- 19. The gas turbine engine as recited in claim 18, wherein the performance ratio is above or equal to about 1.0.
- 20. The gas turbine engine as recited in claim 19, further comprising a frame structure positioned between the fan drive turbine and the second turbine, and a plurality of vanes 20 associated with the frame structure, and a flow path through said frame structure being part of the volume of the turbine section.
- 21. The gas turbine engine as recited in claim 17, wherein the power density is greater than or equal to 3.0 lbf/in<sup>3</sup>.
- 22. The gas turbine engine as recited in claim 17, wherein a fan drive shaft connects said fan drive turbine to said gear reduction and said second turbine driving a compressor in said compressor section through a second shaft, a first forward bearing supporting said fan drive shaft and a second forward bearing supporting said second shaft, and a first aft bearing supporting said fan drive shaft at a location aft of a connection point between said fan drive turbine rotor and said fan drive shaft, and a second aft bearing supporting an aft portion of said second shaft on said fan drive shaft.
- 23. The gas turbine engine as recited in claim 15, further comprising a frame structure positioned between the fan drive turbine and the second turbine, and a plurality of vanes associated with the frame structure, and a flow path through said frame structure being part of the volume of the turbine 40 section.
  - 24. A gas turbine engine comprising:
  - a fan including a plurality of fan blades rotatable about an axis, wherein the plurality of fan blades is less than 18 fan blades;
  - a compressor section;
  - a combustor in fluid communication with the compressor section:
  - a turbine section in fluid communication with the combustor, the turbine section including a fan drive turbine 50 and a second turbine, wherein the second turbine is a two stage turbine and is disposed forward of the fan drive turbine, and the fan drive turbine includes a plurality of turbine rotors with a ratio between a

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- number of fan blades and a number of fan drive turbine rotors is between 2.5 and 8.5;
- a low speed spool associated with the fan drive turbine and including an inner shaft, and a high speed spool associated with the second turbine and including an outer shaft, the inner shaft and outer shaft being concentric:
- a planetary gearbox having a sun gear, a plurality of planet gears configured to rotate and spaced apart by a carrier configured to rotate in a direction common to the sun gear, a non-rotating ring gear, the gearbox configured to be driven by the fan drive turbine to rotate the fan about the axis; and
- a power density at Sea Level Takeoff greater than or equal to 1.5 and less than or equal to 5.5 lbf/in<sup>3</sup> and defined as thrust in lbf and a volume of the turbine section in inch<sup>3</sup> and defined as thrust in lbf divided by a volume of the turbine section in inch<sup>3</sup> measured between an inlet of a first turbine vane in said second turbine to an exit of a last rotating airfoil stage in said fan drive turbine.
- 25. The gas turbine engine as recited in claim 24, wherein the fan drive turbine has a first exit area and rotates at a first speed, the second turbine section has a second exit area and rotates at a second speed, which is faster than the first speed, the first and second speeds being redline speeds, a first performance quantity is defined as the product of the first speed squared and the first area, a second performance quantity is defined as the product of the second speed squared and the second area, and a performance ratio of the first performance quantity to the second performance quantity is greater than or equal to 0.8 and less than or equal to
- **26**. The gas turbine engine as recited in claim **25**, wherein the power density is greater than or equal to 3.0 lbf/in<sup>3</sup>.
- 27. The gas turbine engine as recited in claim 25, there being a first forward bearing supporting said inner shaft and a second forward bearing supporting said outer shaft and a first aft bearing supporting said inner shaft forward of a connection of said fan drive turbine rotors to said inner shaft and a second aft bearing aft of a connection between rotors of said second turbine and said outer shaft.
- **28**. The gas turbine engine as recited in claim **27**, wherein the power density is greater than or equal to 3.0 lbf/in<sup>3</sup>.
- 29. The gas turbine engine as recited in claim 25, further comprising a frame structure positioned between the fan drive turbine and the second turbine, and a plurality of vanes associated with the frame structure, and a flow path through said frame structure being part of the volume of the turbine section.
- **30**. The gas turbine engine as recited in claim **29**, wherein the power density is greater than or equal to 3.0 lbf/in<sup>3</sup>.

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